

Thank you for the purchase of your beautiful Almost Heaven Infralux infrared sauna! Should you have any questions about assembly or operation of this unit, please do not hesitate to call our support team at 888.355.3050, or email us at sales@almostheaven.com.

This manual applies to all three sizes of the Infralux infrared sauna. The panels and bench sizes will be different, but the assembly process is the same for all three units.

#### An Electrical Note

Your Infralux infrared sauna must run on a dedicated 20 amp circuit. No other electrical device should be used on the sauna's circuit.

#### Assembly

To get started, remove the dust cover from the roof panel and find the cardboard box which includes the door handle and assembly hardware. (Images 1-3)

**Note: You will have hardware left over after assembly - not all the provided hardware is used.**

#### Step 1 - Inventory

Lay out all the sauna components. The kit includes the floor and roof panel, a back and door panel, and two side wall panels. It will also come with the bench and bench support.

#### Step 2 - Placing the Floor Panel

Place the floor panel on a level surface. The floor heater should be positioned so that it sits at the front of the sauna. (Image 4)

**Note: To avoid damaging the fully assembled sauna, it is recommended you install the sauna as close to the final location as possible. The sauna can be slid in place once fully assembled.**

#### Step 3 - Placing the Back, Left, and Right Panels

Locate the back panel and center it atop the floor panel. While someone holds the backpanel upright, locate the left wall panel and orient it so that the heater power cord is positioned upright, and the side window is at the front of the sauna. Line up the tongue of the side wall panel so that it fits snugly into the groove of the back wall panel. After ensuring a snug fit, secure the two panels together with the brass clips. Repeat this process for the right side wall. (Images 5-9)

#### **Step 4 - Placing the Bench**

Locate the bench support and position it in the notches on the left and right wall panels. You may have to bend the wall panels out slightly to fit the bench support in place - this is normal. Once the bench support is in place, connect the bench support power cord to the outlet on the left wall panel, and connect the floor heating panel power cord to the outlet on the right wall panel. (Images 10-12)

Place the bench on top of the bench support and push it back so that it rests comfortably over top the back wall bench support. Secure the bench to the bench support and back wall supports using the four 2" screws in the pre-drilled holes. (Images 13-15)

#### **Step 5 - Placing the Door Panel**

It is imperative that you use two people to install the door panel! Locate the door panel and orient it so the key hole in the mounting bracket is positioned at the bottom. Lift the panel up and rest it on the brass notches on the wall panels. Once the notches are nested into the key holes, firmly pull the door panel down to lock the fit. You may need to use a rubber mallet to make the top of the door panel flush with the wall panels. (Images 16-19)

Helpful Hint: If one of the notches is not nesting in its corresponding key hole, use a crowbar to gently lift the door panel up to fine-tune the alignment.

#### **Step 6 - Securing the Door Handle**

The door handle mounts to the glass door with the provided hardware according to the image below. Secure the exterior handle first, with the mounting screw protruding into the inside of the sauna. Secure the interior door handle to the mounting screw using the Alan screws. (Images 20-22)

#### **Step 7 - Securing the Roof Panel**

Loosely the roof panel on top of the sauna. Push the wall panel power and data cords through the corresponding holes in the roof panel. Once all the power and data cords are through the roof panel, firmly pull it down so that it sits snug and level atop the sauna. Secure the roof panel to the wall panels using the provided 2" screws through the pre-drilled holes in the frame of the roof panel. (Images 23-25)

#### **Step 8 - Connecting the Power Cords and Data Cables**

Connect the plugs for the heater panels to their corresponding outlets on top of the sauna. Also, connect the data cables to their corresponding connections. (Images 26 & 27)

#### **Operating Your Sauna**

It is imperative that your infrared sauna run on a dedicated 20 amp circuit. No other electrically powered device should be used on the sauna's circuit. Please note the plug that comes with your sauna - you should have a corresponding outlet for the sauna. If you do not already have this configuration on the outlet for your sauna, it is a simple swap out for any licensed electrician. (Image 28)